

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claims 1 – 42: Cancelled

43. (Currently Amended) A surfing device comprising:

a board-like body having a foam core, an upper side and a lower side, wherein said foam core is encased in laminate, wherein at least an edge region of at least one of a front longitudinal end, a rear longitudinal end, a left side, and a right side of said board-like body is provided with at least two woven laminate plies, and wherein at least one of said plies extends from said upper side to said lower side, or vice versa, about a profile of a corresponding end or side, and wherein a ratio of overall laminate layer thicknesses from the upper side to the lower side is in the range of from 6:4 to 5:5.

44. (Original) A device according to claim 43, wherein respectively at least one woven laminate ply of the upper side and lower side extends about the profile of at least one of the front longitudinal end, the rear longitudinal end, the left side and the right side from the upper side to the lower side, or vice versa.

45. (Original) A device according to claim 43, wherein respectively at least one woven laminate ply of the upper side and the lower side in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side rest directly on one another.

46. (Currently Amended) A device according to claim 43 85, wherein a ratio of overall laminate layer thicknesses from the upper side to the lower side is in the range of from 6:4 to 5:5.

47. (Original) A device according to claim 43, wherein overall laminate layer thicknesses from the upper side to the lower side are of the same magnitude.

48. (Original) A device according to claim 43, wherein the number of laminated woven layers of the upper side and lower side is the same.

49. (Original) A device according to claim 43, wherein layer thicknesses of individual woven layers are at least nearly identical.

50. (Original) A device according to claim 43, wherein woven materials are chemically similar.

51. (Original) A device according to claim 43, wherein at least a portion of woven layers of the upper side and of the lower side, in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side is arranged in an alternating sequence.

52. (Original) A device according to claim 51, wherein all woven layers of the upper side and the lower side, in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side, are arranged in an alternating sequence.

53. (Original) A device according to claim 43, wherein said woven plies are comprised of at least one of the group consisting of glass fibers and aramid.

54. (Original) A device according to claim 53, wherein the weight per unit area of said woven plies is 80 to 330g/m² for glass fibers, and 60 to 240g/m² for aramid.

55. (Original) A device according to claim 43, wherein said woven plies unidirectionally correspond to at least one of the types of weave selected from the group consisting of linen, twill 1/3 and twill 2/2.

56. (Original) A device according to claim 43, wherein said foam core is composed of polyurethane or polystyrene.

57. (Original) A device according to claim 43, wherein said foam core has a closed cell structure.

58. (Original) A device according to claim 43, wherein said woven plies are soaked in epoxy resin.

59. (Original) A device according to claim 43, wherein said device has no stringer.

60. (Original) A device according to claim 43, wherein an inner surface of said foam core is essentially free of dust.

61. (Original) A device according to claim 43, wherein said woven laminate plies overlap in the edge region of said board-like body in a peripheral direction of said body, and wherein such overlap extends over a substantial portion of the length of the body or essentially over the entire length of the body.

62. (Original) A device according to claim 43, wherein said board-like body is provided with a UV-resistant material in the region of the surface, or on the surface, of said body.

63. (Original) A device according to claim 62, wherein said UV-resistant material is contained in said laminate or forms a coating of said board-like body.

64. (Currently Amended) A method of producing a surfing device, including the steps of:

providing a board-like body having a foam core;

encasing, in a laminating manner, at least an edge region of at least one of a front longitudinal end, a rear longitudinal end, a left side, and a right side of said foam core with at least one woven ply that extends from an upper side to a lower side of said board-like body, or vice versa, about a profile of the corresponding end or side; and

after complete lamination, providing at least the edge region of the corresponding end or side that has the at least one woven ply with at least one further woven laminate ply, and wherein a ratio of overall laminate layer thicknesses from the upper side to the lower side is in the range of from 6:4 to 5:5.

65. (Original) A method according to claim 64, wherein respectively at least one woven laminate ply of the upper side and lower side extends about the profile of at least one of the front longitudinal end, the rear longitudinal end, the left side and the right side from the upper side to the lower side, or vice versa.

66. (Original) A method according claims 64, wherein respectively at least one woven laminate ply of the upper side and the lower side in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side rest directly on one another.

67. (Currently Amended) A method according claims 64 86, wherein a ratio of overall laminate layer thicknesses from the upper side to the lower side is in the range of from 6:4 to 5:5.

68. (Original) A method according claims 64, wherein overall laminate layer thicknesses from the upper side to the lower side are of the same magnitude.

69. (Original) A method according claim 64, wherein the number of laminated woven layers of the upper side and lower side is the same.

70. (Original) A method according claim 64, wherein layer thicknesses of individual woven layers are at least nearly identical.

71. (Original) A method according to claim 64, wherein woven materials are chemically similar.

72. (Original) A method according to claim 64, wherein at least a portion of woven layers of the upper side and of the lower side, in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side is arranged in an alternating sequence.

73. (Original) A method according claim 72, wherein all woven layers of the upper side and the lower side, in the edge region of at least one of the front longitudinal end, the rear longitudinal end, the left side, and the right side, are arranged in an alternating sequence.

74. (Original) A method according to claim 64, wherein said woven plies are comprised of at least one of the group consisting of glass fibers and aramid.

75. (Original) A method according to claim 74, wherein the weight per unit area of said woven plies is 80 to 330g/m² for glass fibers, and 60 to 240g/m² for aramid.

76. (Original) A method according to claim 64, wherein said woven plies unidirectionally correspond to at least one of the types of weave selected from the group consisting of linen, twill 1/3 and twill 2/2.

77. (Original) A method according to claim 64, wherein said foam core is composed of polyurethane or polystyrene.

78. (Original) A method according to claim 64, wherein said foam core has a closed cell structure.

79. (Original) A method according to claim 64, wherein said woven plies are soaked in epoxy resin.

80. (Original) A method according to claim 64, wherein said device has no stringer.

81. (Original) A method according to claim 64, which includes the further step of essentially freeing a surface of said foam core of dust particles prior to said encasing step.

82. (Original) A method according to claim 64, wherein prior to said encasing step, at least one of resin and lightweight filler is applied to a surface of said foam core.

83. (Original) A method according to claim 64, wherein said board-like body is provided with a UV-resistant material in the region of the surface, or on the surface, of said body.

84. (Original) A method according to claim 83, wherein said UV-resistant material is contained in said laminate or forms a coating of said board-like body.

85. (New) A surfing device comprising:

a board-like body having a foam core, an upper side and a lower side, wherein said foam core is encased in laminate, wherein at least an edge region of at least one of a front

longitudinal end, a rear longitudinal end, a left side, and a right side of said board-like body is provided with at least two woven laminate plies, wherein said woven plies are comprised of at least one of the group consisting of glass fibers and aramid, wherein the weight per unit area of said woven plies is 80 to 330 g/m² for glass fibers, and 60 to 240 g/m² for aramid, and wherein at least one of said plies extends from said upper side to said lower side, or vice versa, about a profile of a corresponding end or side.

86. (New) A method of producing a surfing device, including the steps of:

providing a board-like body having a foam core;

encasing, in a laminating manner, at least an edge region of at least one of a front longitudinal end, a rear longitudinal end, a left side, and a right side of said foam core with at least one woven ply that extends from an upper side to a lower side of said board-like body, or vice versa, about a profile of the corresponding end or side; and

after complete lamination, providing at least the edge region of the corresponding end or side that has the at least one woven ply with at least one further woven laminate ply, wherein said woven plies are comprised of at least one of the group consisting of glass fibers and aramid, and wherein the weight per unit area of said woven plies is 80 to 330 g/m² for glass fibers, and 60 to 240 g/m² for aramid.